

## MOELLER MARINE ZINC PHOSPHATE PRIMERS #025801 Yellow, #025802 Green

An extremely durable etching primer that is chromate-free and chemically bonds with aluminum and steel to form a corrosion resistant base coat. Can be topcoated with all types of coatings including two component epoxies. Excellent resistance to seacoast exposure. Exceeds 800 hours of 5% salt spray fog test (ASTM #B117).

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### Suggested Uses:

Can be used as an aviation primer on aluminum hulls and parts.  
Truck and automotive fleets.  
Marine and Industrial industries where resistance to corrosion is a must.  
Ideal for spot repair of damaged coatings  
Excellent for both aluminum and ferrous metals.

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### Packaging:

Cans per case	6
Shipping weight per case	7 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Limited quantity, UN 1950
Hazard Class	2.1

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### Properties:

Coverage	Up to 15 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Specific Gravity	0.82
Solids Content	18%
MIR value	Does not exceed 0.70
HAPs content	11%
Storage Temperature	40-100F
Application Temperature	50-90F
Heat Resistance	350F
Resin System	Synthetically modified proprietary resins
Shelf life	Guaranteed for 2 years

### Dry Time\*:

To touch	10 minutes
To recoat	30 minutes
Hard Cure	48 hours

\*At 72F, 50% humidity,  
1.5 mil thickness

\*\*Curing/Recoat time is extended with  
multiple coats and excessively thick coats\*\*

**Gloss\*:** Flat, <5

\*as measured on a 60 degree gloss meter

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### Additional Information:

Do not apply excessively as it will greatly increase the drying time. Especially recommended for use over aluminum. Recommended film thickness: 0.5-1.0 mil. dry film. Exceeds 800 hours of 5% salt spray fog test (ASTM #B117).